

Date: Wednesday, 1/25/2006 1:20:30 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABLE ASSEMBLY	
Job Number	: 25615		Part Number	: D412704045	
Estimate Number	: 12007		Drawing Number	: N/A IIN-D412-704 Rev.A pg 7, 9	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 1/25/2006	S.O. No. : N/A	Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 2/10/2006 Qty: 2 Um: Each	
Previous Run	: N/A				
Written By	: See COMMENT Below				
Checked & Approved By	: JF 06.01.27				
Comment	: Est Rev:B 05.01.28 Added Figures 1-2 KJ/RF				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
2.0	D32173	Cable 80.5"	
		Comment: Assemble as per dwg IIN D412-704 page 7, 9	SB 06/04/06
3.0	D32571	Fitting	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)	
		Pick:	
		Qty Part number Description batch	
		1 D3217-3 Cable B23664	
4.0	D32581	Angle Bracket	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)	
		Pick:	
		Qty Part number Description batch	
		1 D3257-1 Fitting B25622	
5.0	AN960JD10	Washer	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)	
		Pick:	
		Qty Part number Description batch	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: CABLE ASSEMBLY

Job Number: 25615

Part Number: D412704045

Job Number:



Seq. #: Machine Or Operation:

Description :

2 AN960JD10 Washer

M19521

6.0 AN960JD10L Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description
2	AN960JD10L	Washer

batch  
M18235

7.0 NAS5093 Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty	Part number	Description
3	NAS509-3	Nut

batch  
M17864

8.0 MS21042L3 Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description
2	MS21042L3	Nut

batch  
M18917

9.0 AN35A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description
1	AN3-5A	Bolt

batch  
M15205

10.0 AN313A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description
1	AN3-13A	Bolt

batch  
M19967

SJS 06/04/06 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 26/04/10  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: CABLE ASSEMBLY

Job Number: 25615

Part Number: D412704045

Job Number:



Seq. #: Machine Or Operation:

Description :

11.0 QC5

INSPECT WORK TO CURRENT STEP



*Jabon CLS*

Comment: INSPECT WORK TO CURRENT STEP

12.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST494*

*6/4/10 (2)*

13.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*6/6/10 (2)*

Job Completion



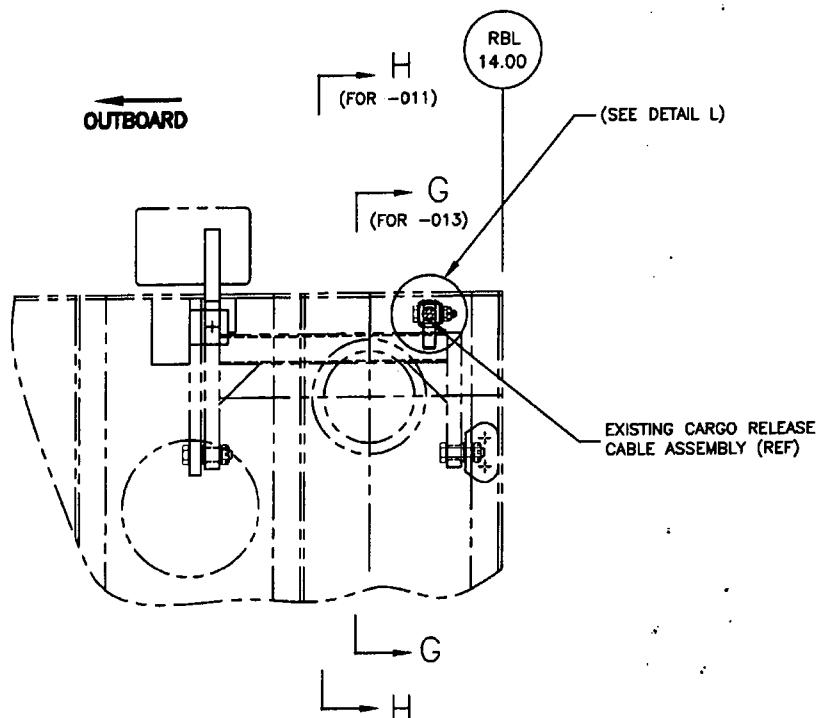
*U ddd.10*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

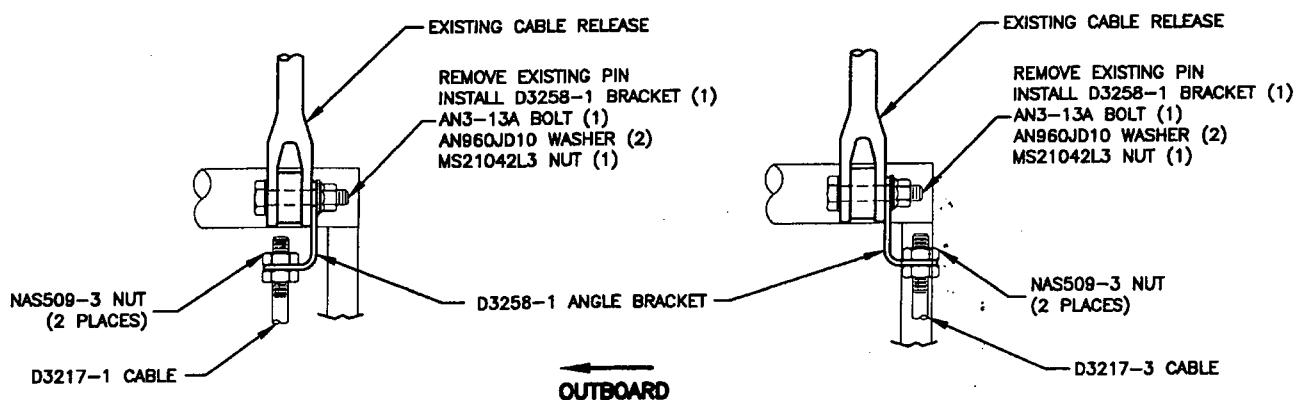
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**Figure 4 – Detail B. View looking Aft (Pilot's Side)  
(-011/-013 Installations)**



**View looking Down (Pilot's Side)  
(-013 Only)**

**View looking Down (Pilot's Side)  
(-011 Only)**

**Figure 5 – Detail L.**

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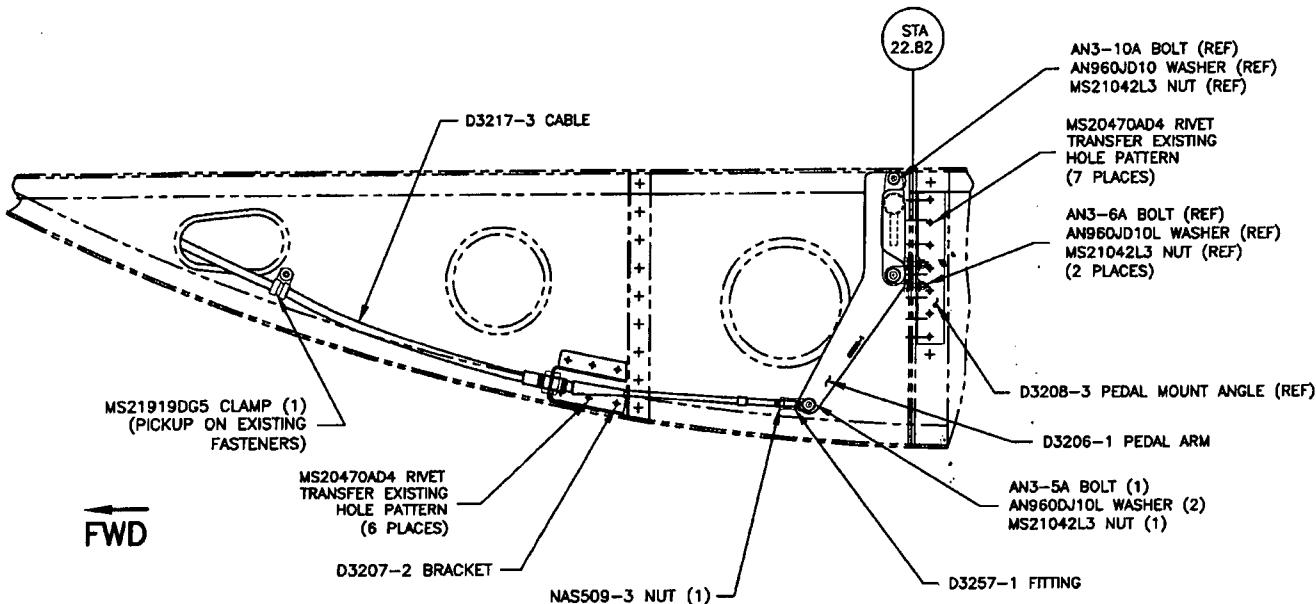
UNCONTROLLED COPY

REVISION: A

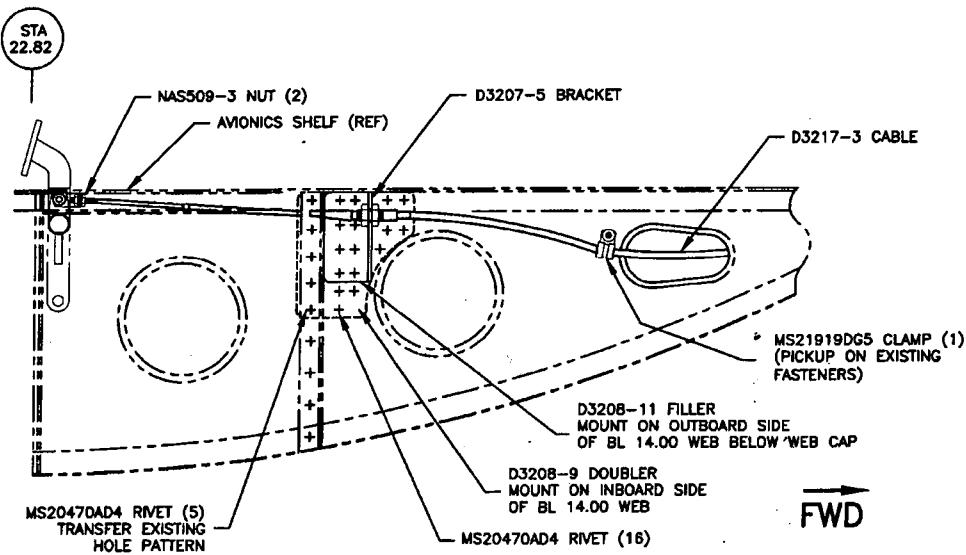
DATE: 04.02.03

WORK ORDER

NO. 25615



**Figure 8 – View F-F. View looking Inboard From LHS  
(-011 Only)**



**Figure 9 – View H-H. View looking Inboard From RHS  
(-011 Only)**

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ENGINEERING

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Revision: A

Date: 04.02.03

WORK ORDER  
NU. 25615